

5/46

SPLIT

DART AEROSPACE LTD	Work Order:	24694A
Description: Handle	Part Number:	D3110-3
Drawing: D3110 Rev B	Qty:	2 3

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JA	05.10.26	3
2	PURCHASING	Issue P/O: 2008878 Description: Handle Possible suppliers: Adams rite p/n AR34 Bell p/n 70-027-1 Premier p/n 034-23002-01	JA	05/10/27	3
2A	Receiving	receiving + inspect + put cost	CL	05/11/01	2
3	QC	Inspect level 6 Check handle to dwg.	ml	05/11/02	2
4	STORES	Bag and tag Identify with P/N & B/N using fine point permanent ink marker	ml	05/11/02	2
5	EXPEDITING	Close W/O Inspect level 21 Cost / part 61.89 545 05/11/03 (2)	JA	05/11/03	2

24.11.29

Rev	Date	Change	Revised By	Approved
A	02.04.04	New issue	NG	02-04-26

RELEASED

02/04/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 9 Date: 05/11/03
 QA: N/C Closed: _____ Date: _____

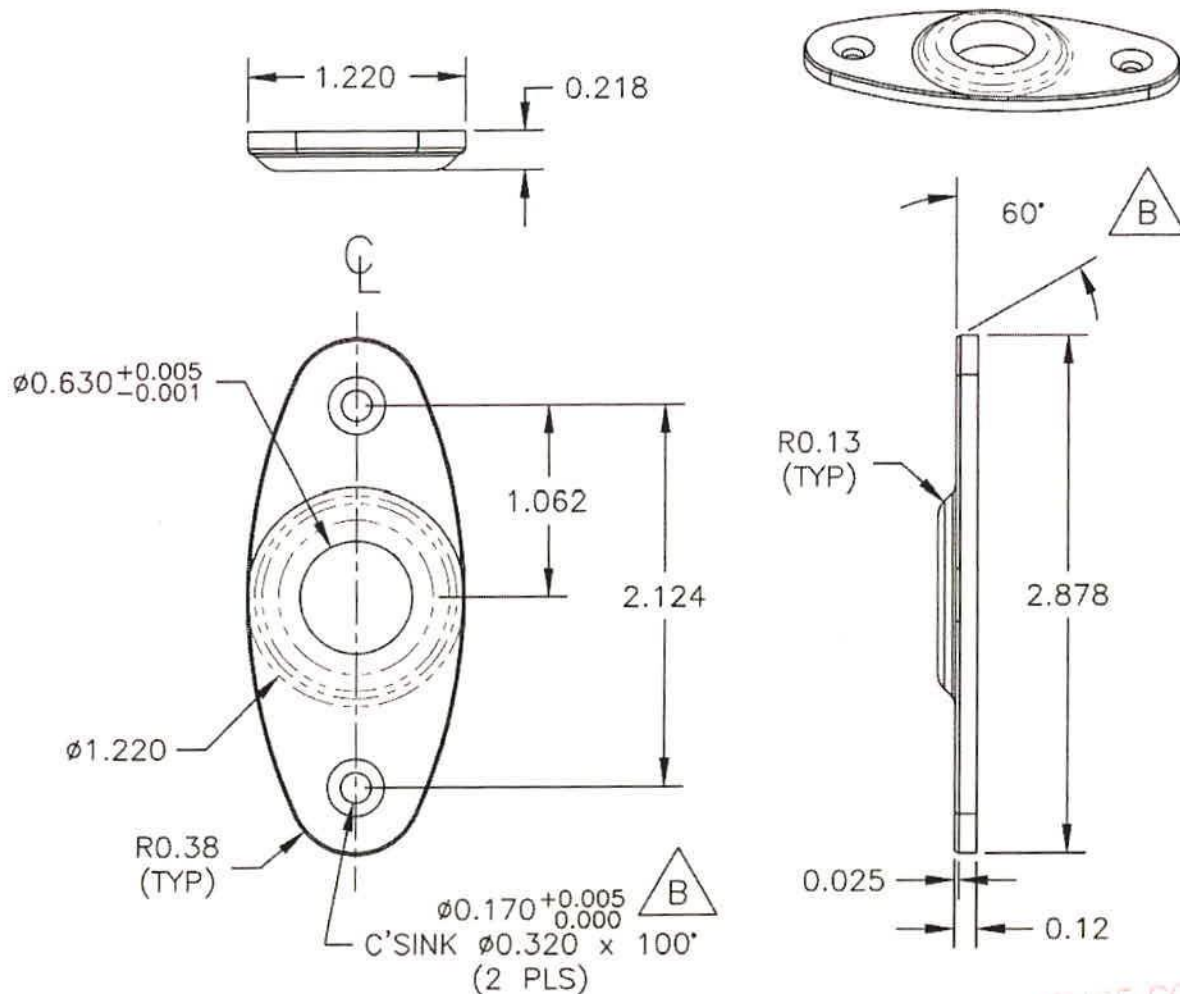
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3110	REV. B SHEET 1 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1
A	02.04.11	NEW ISSUE	
B	04.10.18	ADD PART MARKING, TOLERANCES	

RELEASED
04.11.23



D3110-1 ESCUTCHEON

NOTES:

- 1) MATERIAL: 6061-T6 BAR (QQ-A-200/8 OR QQ-A-225/8) 0.250 THICK (M6061T6B)
- 2) FINISH: POLISHED
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) REPLACES ADAMS RITE P/N AR75
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

SHIP COPY
RETURN TO
ENGINEERING

WORK ORDER

NO. 24694

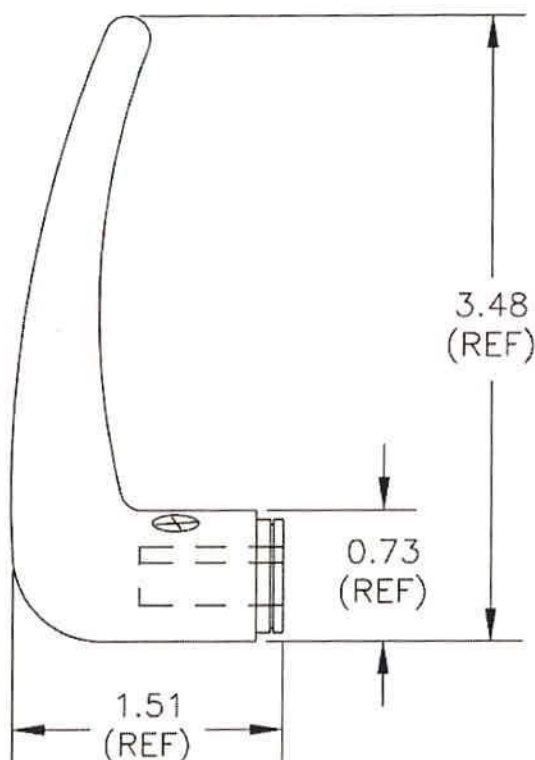
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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3110	REV. B SHEET 2 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1

RELEASED
04.11.23 *[Signature]*



D3110-3 HANDLE

NOTES:

- 1) POSSIBLE SUPPLIERS: ADAMS RITE P/N AR34
BELL P/N 70-027-1
PREMIER P/N 034-23002-01
- 2) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

STAMP COPY
NO. 24694

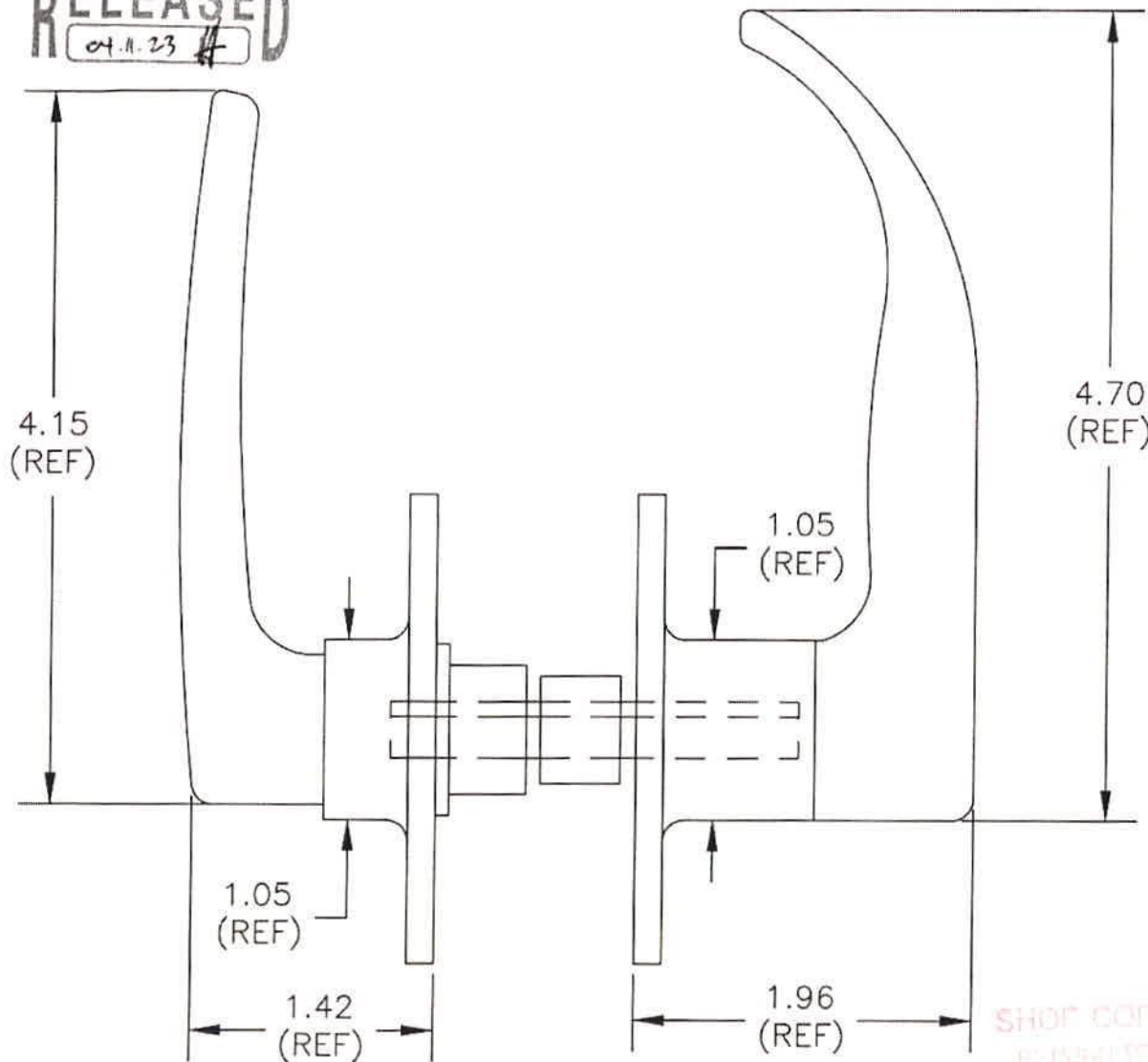
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DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3110	REV. B SHEET 3 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1

RELEASED
04.11.23 #



D3110-5 HANDLE

NOTES:

- 1) POSSIBLE SUPPLIER: ADAMS RITE P/N 4298
- 2) IDENTIFY WITH PART P/N USING FINE POINT PERMANENT INK MARKER

SHOP COPY
REWORK
ENG (M)

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES

WORK ORDER
NO. 24694

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 26, 2005
03:12 pm

Work Order No : 0024694
Project Name : D3110-3
Project For : WK546
Work Order Type : Main
Main WO Number :
House Part Number : D3110-3
Description : Handle
Manufactured : Yes
Amount Req'd : 3
Amount Done : 0
Start Date : 10-26-05
Est Finish Date : 11-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00